



Chemlon® 533 G

Teknor Apex Company (Chem Polymer) - Polyamide 66

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight		
Features	• Good Impact Resistance	• High Tensile Strength	• Pleasing Surface Appearance
Automotive Specifications	• GM GMP.PA66.091R		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.40		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (73°F)	20500	psi	ASTM D638
Tensile Elongation (Break, 73°F)	2.0	%	ASTM D638
Flexural Modulus (73°F)	1.00E+6	psi	ASTM D790
Flexural Strength (73°F)	31500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	1.4	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	480	°F	ASTM D648
Melting Temperature	490	°F	

Notes

¹ Typical properties: these are not to be construed as specifications.